



- Able to operate with generators
- Designed for Heavy Industrial Use
- Adjusting the sensitivity of current with digital display
- Instant welding current measuring and monitoring
- Suitable to work under \pm %10 voltage fluctuations
- Maximum current level at %60 duty cycle

Extra Functions

MMA

- Hot start / Arc force

LIFT TIG / HF TIG

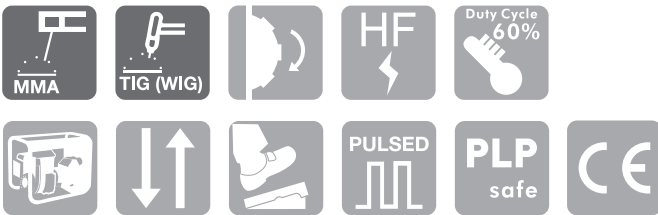
- Pre-past gas time / Up slope / Down slope
- Starting current / Ending current
- 2T/4T triggering modes
- Welding capability without deformation on ultra thin surfaces with Pulse Function property

Protection Functions

- Thermal Protection
- Overcurrent Protection
- Overvoltage Protection







Design

- Plastic front and rear panels
- Durable metal body
- Optional trolley and water cooling unit



Welding Process		TIG	MMA
Input Voltage	V	3 Phase 50/60 Hz 380 \pm %10	
Installed Power	kW	9,5	11,0
Input Current	A	19	23
No Load Voltage	V	68	
Welding Current Range	A	5-320	
Duty Cycle at (40°C)	%100 %60	250 / 320	
Standards		EN IEC 60974-1 / EN IEC 60974-10	
Protection Class	IP	21 S	
Insulation Class		H	
Dimensions (L*W*H)	mm	530 x 240 x 445	
Weight	kg	20	

STANDARD & OPTIONAL EQUIPMENTS

<p>This order code covers the welding machine and all of the equipments (Gas Cooled)</p> <p>3021000060</p>	<p>This order code covers the welding machine and all of the equipments (Water Cooled)</p> <p>3021000061</p>	 <p>1021000039</p>	 <p>6051900083 (Gas Cooled) 6051900076 (Water Cooled)</p>	 <p>1051300003</p>	 <p>2020901327</p>	 <p>2020900181 (Optional)</p>	 <p>60000000430 (Optional)</p>
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